






**EMERGENCY STOP**  
 Suitable for monitoring emergency stop buttons. Duelco has a wide range of relays for 1-channel operation, 2-channel operation and 2-channel operation with short-circuit monitoring respectively.










**DOOR MONITORING**  
 Suitable for monitoring door contacts. Opening or closing of the door activates a forced contact, which provides a stop signal via the Duelco safety module.

**LIGHT CURTAIN**  
 Suitable for monitoring safety light curtains or light barriers, both for safety category 2 and 4. Duelco has modules in both 22,5 and 45 mm housing width with different reset types.

**SAFETY MAT / SAFETY EDGE**  
 Suitable for monitoring safety mats and safety edges. As long as the switch is held down by the operator, the machine cannot start. When released, the signal to the safety module is cut off.

**NON-CONTACT SWITCHES**  
 Suitable for monitoring non-contact switches for doors and gates. When the door opens or is removed, the magnetic contact is activated, which provides a stop signal via the Duelco safety-module.

**TWO HAND CONTROL**  
 Two hand control module suitable for push buttons such as the Duelco TST-4 hand sensor actuator or mechanical buttons. Two hand operations forces the operator to activate the machine with both hands.

	EMERGENCY STOP RELAYS AND EXTENSION MODULES						TWO-HAND MODULE	HAND SENSOR ACTUATOR	TWO HAND PANEL	STANDSTILL MONITORING
	NST-3.2	NST-2004	NST-2007	NST-2008	NST-2009	EU-2001	HR-2007	TST-4	PCB3	SSO-2010
<b>APPLICATIONS</b>										
 Emergency stop	•	•	•	•	•	•				Option:  Duelco stand PRB05 for PCB3 panels.
 Door monitoring		•	•	•	•	•				
 Safety mat/edge										
 Light curtain		•				•				
 Non-contact switches		•		•	•	•				
 Two hand control							•			
<b>SAFETY CATEGORY</b>										
PL, EN ISO 13849-1	d	e	e	e	e	e	e	e		e
Category, EN ISO 13849-1	3	4	4	4	4	4	4	IIIC, EN 574		4
<b>DIMENSIONS</b>										
width (mm)	22,5	22,5	22,5	22,5	35	22,5	22,5	Built-in = Ø 50mm; Touch = Ø 59,5mm	480 x 161 x 172	45
<b>RESET TYPES AND TEST</b>										
Automatic/manual	•	•	•	•	•	•				
Monitored						•				
Manual monitored		•								
<b>NUMBER OF OUTPUTS</b>										
 Safety outputs NO	3	3	3	3	2	4 (EU-2001)	2	2		2
 Delayed safety outputs NO						2				
 Signal output NC	1	1 (option)	1	1	1		1	1		1
 Transistor (signal)		1 (option)					1	1		
 Current limited power outlet		< 70 mA / 420 mA		< 100 mA						
<b>LOAD</b>										
Max. load, output	6A AC / 6A DC	6A AC / 6A DC	6A AC / 6A DC	6A AC / 6A DC	5A AC / 5A DC	6A AC / 6A DC	6A AC / 6A DC	TST4:0,1ADC		10A AC / 5A DC
<b>ORDER INFORMATION</b>										
12 V DC	42042228									4280005 (inclusive push buttons and emergency stop button)
24 V DC		42010204 (F) 42011204 (D)		42080010 (F)	42080020	42022001		42000010		42501241
24 V AC/DC	42042248						42080030			4280007 (inclusive push buttons and emergency stop button + 4 holes)
8-36 V DC	42042237	42010205 (F)								4280010 (stand for PCB3 panel)
230 V AC		42012301 (F)	42080003				42080031			4280011 (stand with base plate for foot control units)

F = Fixed terminals  
D = Detachable terminals



**duelco**  
SAFETY solutions

## Safety relays



## The standard in safety technology

### IT PAYS TO USE SAFETY TECHNOLOGY

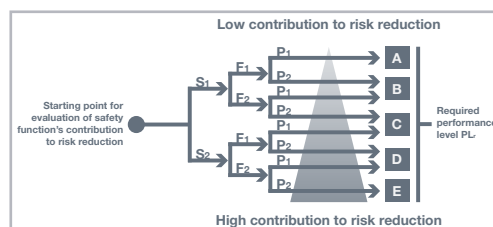
The protection of man and machine through the targeted control of hazardous movements, cost savings thanks to fewer accidents, reduced downtimes and fewer production losses – these are some of the real benefits that you can enjoy when you use Duelco safety components.

### SAFETY RELAYS FROM DUELCO

Our safety relays comply with international standards and regulations. Our safety relays mostly have been approved by BG, TÜV or another notified body and offers users considerable benefits. Long service life and high availability ensure it is cost-effective to use.

### EN ISO 13849-1

As the successor standard to EN 954-1, EN ISO 13849-1 is based on the familiar categories. Equally, it examines complete safety functions, including all the components involved in their design. EN ISO 13849-1 goes beyond the qualitative approach of EN 954-1 to include a quantitative assessment of the safety functions. A performance level (PL) is used for this, building upon the categories.



Risk analysis in accordance with EN 13849-1

### SAFETY ASSESSMENT IN ACCORDANCE WITH EN/IEC 62061

According to the standard EN/IEC 62061, safety requirements in control technology can be divided into safety integrity levels. SIL 3 represents the highest risk reduction and protection level, where the safety function must always be maintained. The risk is estimated through consideration of the severity of injury (Se), the frequency and duration of exposure to the hazard (Fr), probability of occurrence of a hazardous event (Pr) and the possibility of avoiding or limiting the harm (Av).

Consequences	Class CL = Fr + Pr + Av					
	SE	3-4	5-7	8-10	11-13	14-15
Death, losing an eye or arm	4	SIL 2	SIL 2	SIL 2	SIL 3	SIL 3
Permanent, losing fingers	3		OM	SIL 1	SIL 2	SIL 3
Reversible, medical attention	2			OM	SIL 1	SIL 2
Reversible, first aid	1				OM	SIL 1

Risk assessment and definition of the required safety integrity level (SIL)

## Made in Denmark



Ever since Duelco A/S started in 1974, our aim has been to provide good service with a high standard of technical know-how, high quality products and top-line supply capability. In other words we want to become an excellent partner for our customers when it comes to competent, innovative and overall economic solutions.

Through more than 30 years Duelco A/S has been working with machine safety. To a great extent this is due to the fact that we still are the only Danish producer of safety relays, which are exported worldwide.

Duelco's strength consists of the comprehensive "know-how" in design philosophy and requirements of standards, which are translated into market conforming products in our development - and design department. Fertile teamwork with customers and distributors has shown us the way to products specifically suited to customer needs. Duelco has specialized itself in easy understandable safety relays

for diverse application. Special low voltage versions are unique and can not be found elsewhere on the market. Duelco's department in Sønderborg provides the foundation for design and development of new safety relays and support for both export customers and distributors as well as our Danish customers.

The testing department has an essential function in the daily development of new relays, not least because the products must contribute to high levels of personal safety. The testing department creates the framework for developing reliable relays of the highest quality by virtue of demanding test procedures and long-term tests. New ideas for future relay designs must be put to the test in the testing department as well. During the production of the relays by sub-suppliers, every single relay goes through a comprehensive function test. All our subcontractors are carefully selected according to the highest quality criteria's in accordance with ISO 9001.



- DENMARK**  
 Headquarters Duelco A/S  
 Systemvej 8 | DK-9200 Aalborg  
 Tel. +45 7010 1007 | Fax: +45 7010 1008  
 info@duelco.dk | www.duelco.dk
- AUSTRALIA**  
 Colterlec Pty. Ltd.  
 Unit2, 106 Beaconsfield St. Silverwater NSW 2128  
 Tel. (+61) 1300 656 090 | Fax: (+61) 1300 731 331  
 E-mail: sales@colterlec.com.au | www.colterlec.com.au
- BELGIUM**  
 Inrato International  
 Johannes Postweg 4 | NL-8309 PE Tollebeek  
 Tel. (+31) 85 27 36 750 | (+31) 85 27 36 760  
 E-mail: info@inrato.com | www.inrato.com
- BRASIL**  
 Produtos Eletronicos Metalax Ltda  
 Rua Jose Rafaele, 221  
 São Paulo - SP - Brasil, CEP 04763-280  
 Tel. (+55) (11) 5683 5700  
 E-mail: metalax@metalax.com.br | www.metalax.com.br
- CHINA**  
 OEM Trading (Shanghai) Co., Ltd. Room 1117  
 Huailin China Tower | 895 Renmin Road | Shanghai 200010  
 Tel. (+86) (021) 3307 0588 EXT 202 | Fax: (+86) (021) 3307 0303  
 E-mail: info@oemtrading.com.cn
- CZECH REPUBLIC & SLOVAKIA**  
 OEM Automatic spol.s.r.o.  
 Pražská 239 | 250 66 Zábřeh  
 Tel. (+420) 241 484 940 | Fax: (+420) 241 484 941  
 E-mail: info@oem-automatic.cz | www.oem-automatic.cz
- ENGLAND**  
 OEM Automatic Ltd  
 Whiteacres, Cambridge Road + Wheelstone + Leicester LE8 6ZG  
 Tel. (+44) 116 2849900 + Fax: (+44) 116 2841721  
 E-mail: information@uk.oem.se + www.oem.co.uk
- ESTONIA**  
 OEM EESTI OÜ  
 Põlmu mnt. 139d/1 | 11317 Tallin  
 Tel. (+372) 6550871 | Fax: (+372) 6550873  
 E-mail: info@oem.ee
- FINLAND**  
 OEM Finland OY  
 Fiskarsinkatu 3 | 20750 Turku  
 Tel. (+358) 207499499 | Fax: (+358) 207499456  
 E-mail: info@fi.oem.se | www.oem.fi
- FRANCE**  
 JLP Automatismes  
 Rue de la Télématique | BP-781 | 42951 Saint Etienne cedex 9  
 Tel. (+33) 477935858 | Fax: (+33) 477930368  
 E-mail: info@jlpautomatismes.fr | www.jlpautomatismes.fr
- GERMANY**  
 HUET Automatisierung & Humedical  
 Kaiserstr.161 | D-76133 Karlsruhe  
 Tel. (+49) (0) 721-1566533 | Fax: (+49) (0) 721-2039950  
 E-mail: info@huet-automatisierung.de | www.elcbau.com
- HOLLAND**  
 Inrato International  
 Johannes Postweg 4 | NL-8309 PE Tollebeek  
 Tel. (+31) 85 27 36 750 | (+31) 85 27 36 760  
 E-mail: info@inrato.com | www.inrato.com
- HUNGARY**  
 Conpart Kft.  
 9012 Győr | Zsigmond kir. út 1  
 Tel. (+36) 96618790 | Fax: (+36) 96310152  
 E-mail: info@conpart.hu | www.conpart.hu
- ICELAND**  
 Samey HF  
 Lyngás 13 | 210 Gardabær  
 Tel. (+354) 510 5200 | Fax: (+354) 510 5201  
 E-mail: samey@samey.is | www.samey.is
- INDIA**  
 Sartron Systems India  
 301-302, Vikas Surya Plaza | Commercial Complex,  
 Block-CU | Pitam Pura, Delhi-110034  
 Tel. (+91) 9811282383  
 E-mail: info@sartronindia.in | www.sartronindia.in
- IRELAND**  
 Automation Direct Ltd.  
 10 Dunsoghly Park | Rathoath Rd | Dublin 11  
 Tel. (+00353) 01 8142974 | Fax: (+00353) 01 8645184  
 E-mail: info@switchingdevices.eu | www.switchingdevices.eu
- ITALY**  
 MasAutomazione S.r.l.  
 Via G. Galilei, 20 | 20090 Segrate (MI)  
 Tel. (+39) 0226922090 | Fax: (+39) 022135420  
 E-mail: info@masautomazione.it | www.masautomazione.it
- MEXICO**  
 IAESYESA  
 Cerro del Mirador 1302 | 60058 Escobedo, NL  
 Tel. (+52) 018189012331 | Fax: (+52) 018147375253  
 E-mail: information@uk.oem.se | http://www.iaesyesa.com
- NEW ZEALAND**  
 Electropar Limited  
 PO. Box 58623 | 35 Lady Ruby Drive, East Tamaki  
 Tel. (+64) 92742000 | Fax: (+64) 92742001  
 E-mail: mail@electropar.co.nz | www.electropar.co.nz
- NIGERIA**  
 Paasam Technical Services  
 NO. 6 KAREEM BANKOLE STREET, OFF CANDOS ROAD  
 BARLUMA-IPAJA | LAGOS  
 Tel. (+234) 8028424702 | Fax: (+234) 1-6602914  
 E-mail: paasamtech@gmail.com | www.paasamtech.com
- NORWAY**  
 OEM Automatic AS  
 Bjørnsterne Bjørnsternegate 110 | 3044 Drammen  
 Tel. (+47) 32210505 | Fax: (+47) 32210501  
 E-mail: post@oem.no | www.oem.no
- PAKISTAN**  
 A.R. Sultan Ahmed & Co.  
 9- Quetta Walla Building | M.A. Jinnah Road | Karachi 74000  
 Tel. (+92) 21 3 2410747 | Fax: (+92) 21 3 2418140  
 E-mail: dattary18@gmail.com
- POLAND & UKRAINE**  
 CONTEC Sp. z o.o.  
 ul. Lipowa 7 | 62-052 Komorniki  
 Tel. (+48) 618108350 | Fax: (+48) 618108445  
 E-mail: contec@contec.net.pl | www.contec.net.pl
- SOUTH AMERICA EXCL. MEXICO**  
 Produtos Eletronicos Metalax Ltda  
 Rua Jose Rafaele, 221  
 São Paulo - SP - Brasil | CEP 04763-280  
 Tel. (+55) (11) 5683 5700  
 E-mail: metalax@metalax.com.br | www.metalax.com.br
- SPAIN**  
 Star Automation S.L.  
 C/ Can Ribes nº 6, Pl. Congost  
 08520 Les Franqueses del Valles, Barcelona  
 Tel. (+34) 938403217 | Fax: (+34) 938464101  
 E-mail: info@starautomation.es | www.starautomation.es
- SWEDEN**  
 TR Electronic Sweden AB  
 Enybergsvägen 10 B | 182 36 DANDERYD  
 Tel. (+46) 8 756 72 20 | Fax: (+46) 8 756 76 80  
 E-mail: info@trelectronic.se | www.trelectronic.se
- SWITZERLAND**  
 Bachofen AG  
 Bachofenstrasse 42 | 8610 Uster  
 Tel. (+41) 449441111 | Fax: (+41) 449441233  
 E-mail: sg@bachofen.ch | www.bachofen.ch
- TAIWAN**  
 Chinguan Enterprise Co. Ltd  
 8F, No 536, Sec4 Win-Sin | Rd 406 Taichung R.O.C.  
 Tel. (+886) 4 22336838 | Fax: (+886) 4 22336838  
 E-mail: info@chinguan.com.tw | www.chinguan.com.tw
- TURKEY**  
 Boşgem Otomasyon  
 Mehmet Akif Mah. Emir Sok. | No:29 D:3 34775  
 Ümraniye - İst.  
 Tel. (+90) 216 466 14 40 | Fax: (+90) 216 466 14 41  
 E-mail: info@bosgem.com | www.bosgem.com
- USA**  
 EMS Controls Inc.  
 1324 Mineo Drive | Punta Gorda | FL 33950 Florida  
 Tel. (001) 9414210238 | Fax: (001) 3054158317  
 E-mail: info@switchingdevices.com | www.emscontrols.com

Duelco A/S - Aalborg Systemvej 8 DK-9200 Aalborg SV  
 Duelco A/S - Sønderborg Mommarkvej 5 DK-6400 Sønderborg  
 Tel. +45 7010 1007  
 Fax: +45 7010 1008  
 www.duelco.dk  
 info@duelco.dk